

Date: Wednesday, 1/23/2008 11:32:49 AM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	GASKET	
Job Number	36916		Part Number	D36821	
Estimate Number	13035		Drawing Number	D3682 REV.A U/N	
P.O. Number			Project Number	N/A	
This Issue	1/23/2008	S.O. No.	Drawing Revision	A U/R	
Prsht Rev.	NC		Material		
First Issue	/ /	Type	Due Date	Qty:	2 Um: Each
Previous Run	35974				
Written By					
Checked & Approved By					
Comment	Est Rev A New Issue 07-09-27 DD verified by: EC				



PL  
08.02.13

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	G89	coated cloth
Comment: Qty.: 0.3258 sf(s)/Unit Total : 0.6516 sf(s) G-89 coated cloth Batch: 105928 <b>IB 8-2-4</b>		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3682		
Dwg Rev: <u>A</u> Prog Rev: <u>  </u>		<b>IB 8-2-4</b>
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<b>IB 8-2-4</b>		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
<b>IB 08.02.04</b> <b>ENGINEERING APPROVAL</b>		
Comment: SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify with Dart part # using a fine point permanent marker and Stock Location: <u>C 81318</u> (2) <b>IB 38103</b>		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 02/03/19  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:	CU-DAR001 Dart Helicopters Services	Drawing Name:	GASKET
Job Number:	36916	Part Number:	D36821
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
6.0	QC21	FINAL INSPECTION/W/O RELEASE	
			08.03.18 JG
Comment: FINAL INSPECTION/W/O RELEASE			

Job Completion



U 08.03.14

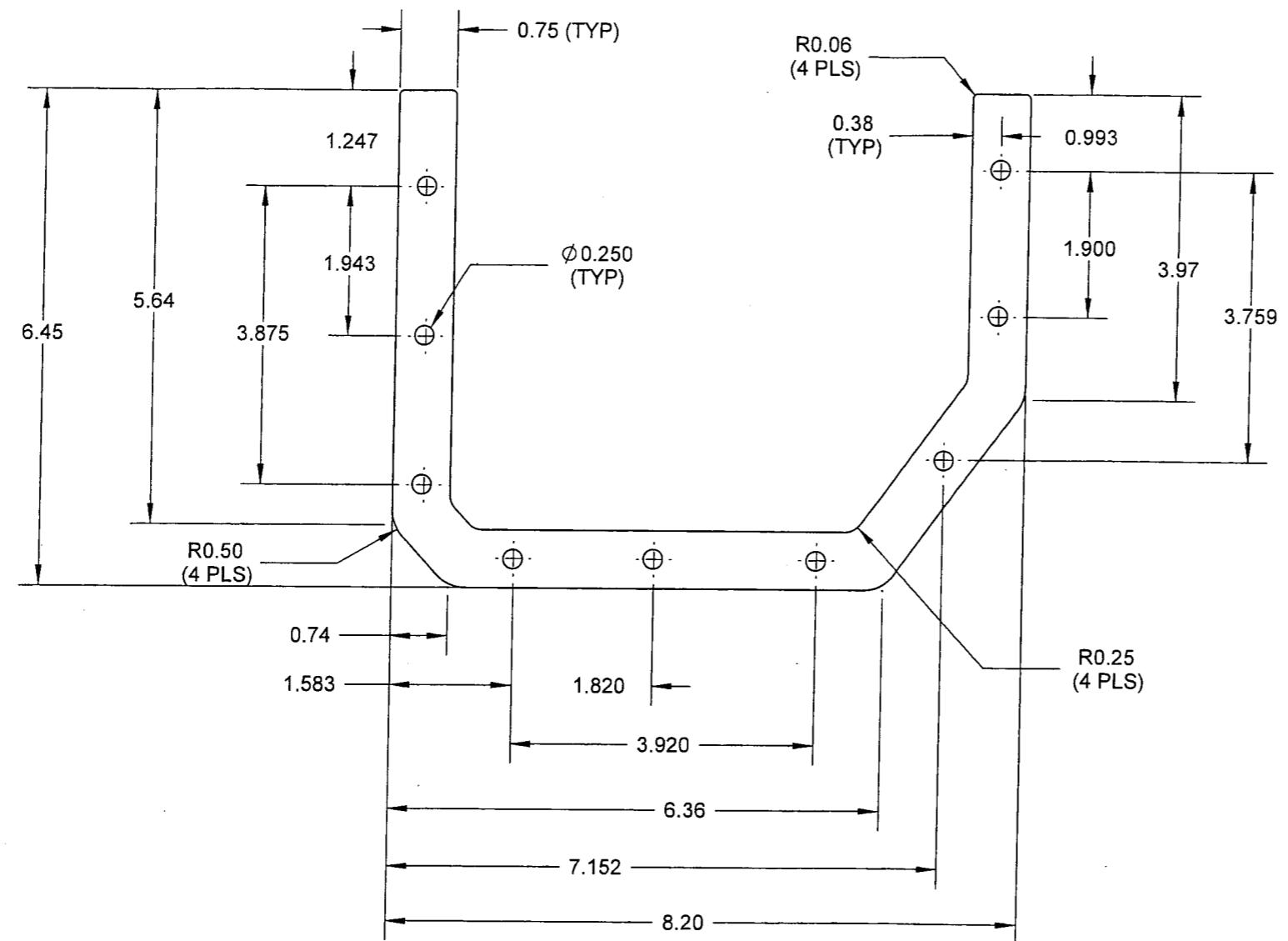
POSITIVE RECALL  
EFFECTIVE 08.03.1 AUTH U  
RELEASED PB DATE 08.03.18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3682-1 GASKET

**PRELIMINARY ISSUE**

UE 08-01-18

**NOTES:**

- 1) MATERIAL: THERMO-CHEM P/N G-89, (REF. 0.060 THICK)  
POSSIBLE SUPPLIER: A.R. THOMSON GROUP
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3682-1 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.05 lbs

A	NEW ISSUE	RF	07.11.07
REV.	DESCRIPTION		BY DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	UE	DRAWING NO.	REV. A
MFG. APPR.	IN	D3682	SHEET 1 OF 1
APPROVED	IN	TITLE	SCALE
DE APPR.	IN	GASKET	1:2
DATE	07.11.07	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DART AEROSPACE LTD	Work Order:	36916
Description: GASKET	Part Number:	D3682-1
Inspection Dwg: 3692-1 Rev: A		Page 1 of 1

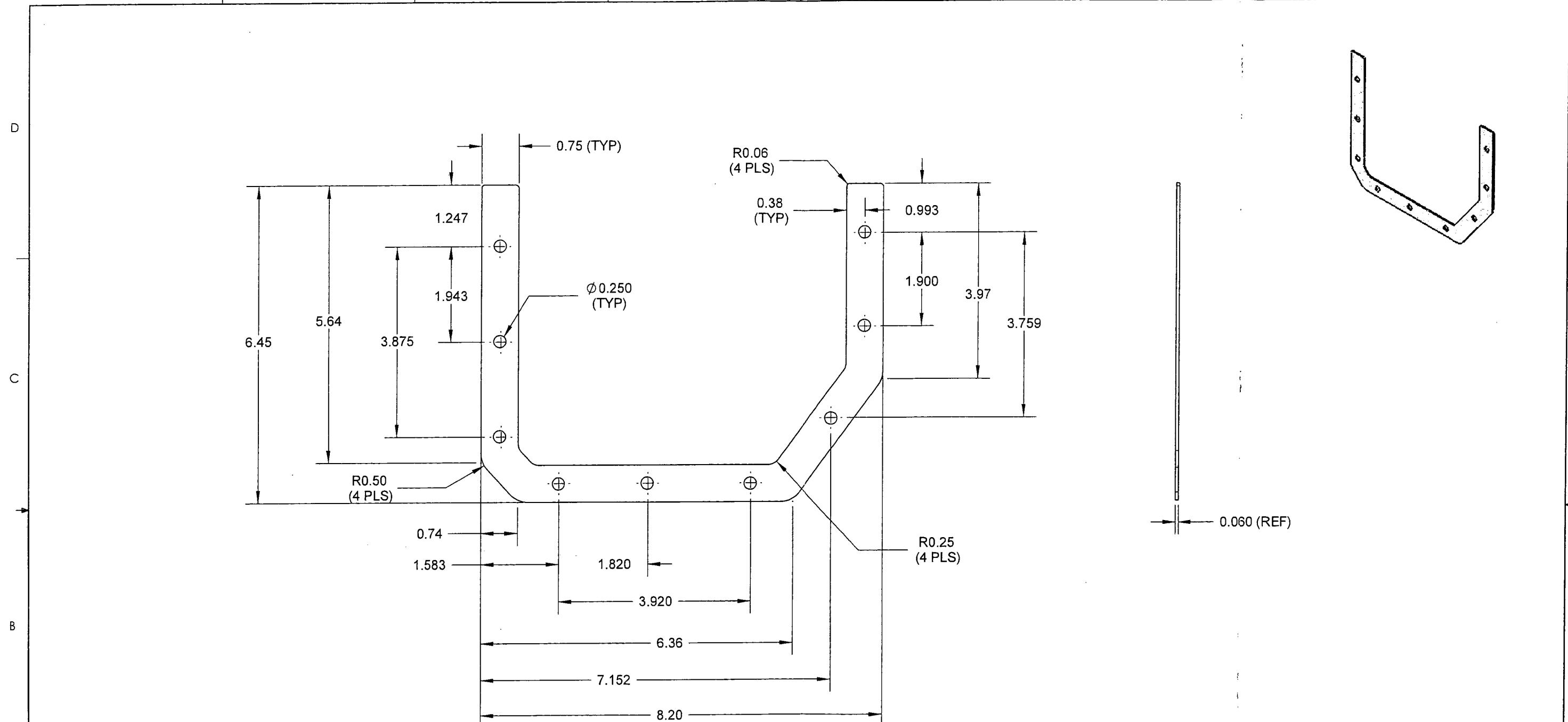
# **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by:	<u>P</u>	Audited by:	<u>S</u>	Prototype Approval:	<u>UE</u>
Date:	08-02-04	Date:	08/02/04	Date:	08-02-04

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

8 7 6 5 4 3 2 1



### D3682-1 GASKET

#### NOTES:

- 1) MATERIAL: THERMO-CHEM P/N G-89, (REF. 0.060 THICK)  
POSSIBLE SUPPLIER: A.R. THOMSON GROUP
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3682-1 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.05 lbs

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DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
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